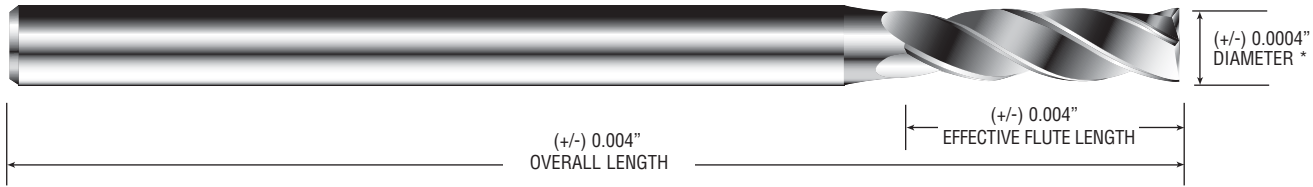


CENTER CUTTING END MILLS

STANDARD LENGTH

4 Flute ■ Square End



- Submicron grade carbide
- 30° helix for general purpose applications
- Coatings available upon request

SERIES 1810 - FRACTIONS

PART NUMBER	CUTTING DIAMETER	EFFECTIVE FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER	EDP
1810-0312.094	1/32	.094	1 1/2	1/8	81036
1810-0469.141	3/64	.141	1 1/2	1/8	81037
1810-0625.188	1/16	.188	1 1/2	1/8	81038
1810-0781.234	5/64	.234	1 1/2	1/8	81039
1810-0938.281	3/32	.281	1 1/2	1/8	81040
1810-1094.328	7/64	.328	1 1/2	1/8	81041
1810-1250.375	1/8	.375	1 1/2	1/8	81042
1810-1406.500	9/64	.500	2	3/16	81043
1810-1563.500	5/32	.500	2	3/16	81044
1810-1719.563	11/64	.563	2	3/16	81045
1810-1875.563	3/16	.563	2	3/16	81046
1810-2031.625	13/64	.625	2 1/2	1/4	81047
1810-2188.625	7/32	.625	2 1/2	1/4	81048
1810-2344.750	15/64	.750	2 1/2	1/4	81049
1810-2500.750	1/4	.750	2 1/2	1/4	81050

SERIES 1810 - DECIMALS

PART NUMBER	CUTTING DIAMETER	EFFECTIVE FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER	EDP
1810-0100.030	.010	.030	1 1/2	1/8	81001
1810-0150.045	.015	.045	1 1/2	1/8	81006
1810-0200.060	.020	.060	1 1/2	1/8	81011
1810-0250.075	.025	.075	1 1/2	1/8	81016
1810-0300.090	.030	.090	1 1/2	1/8	81021
1810-0350.105	.035	.105	1 1/2	1/8	81022
1810-0400.120	.040	.120	1 1/2	1/8	81023
1810-0450.135	.045	.135	1 1/2	1/8	81024
1810-0500.150	.050	.150	1 1/2	1/8	81025
1810-0550.165	.055	.165	1 1/2	1/8	81026
1810-0600.180	.060	.180	1 1/2	1/8	81027
1810-0650.195	.065	.195	1 1/2	1/8	81028
1810-0700.210	.070	.210	1 1/2	1/8	81029
1810-0750.225	.075	.225	1 1/2	1/8	81030
1810-0800.240	.080	.240	1 1/2	1/8	81031
1810-0850.255	.085	.255	1 1/2	1/8	81032
1810-0900.270	.090	.270	1 1/2	1/8	81033
1810-0950.285	.095	.285	1 1/2	1/8	81034
1810-1000.300	.100	.300	1 1/2	1/8	81035

* 9/64 or larger is + .000" / - .002"

Tools individually packed

MICRO TOOLS

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CENTER CUTTING END MILLS